



## **CNC Machine Operator - Full Time - Duluth MN**

Moline Machinery LLC is a leading industrial food processing equipment manufacturer in Duluth, MN, in business since 1945 and family owned. Our equipment is distributed both domestically and internationally to large high-volume industrial bakeries and food processors for the automated production of baked goods and other food products. The equipment we manufacture includes continuous assembly production lines with fully automated electronic touch screen control. Individual components for industrial production are also manufactured. Our campus includes office buildings, 120,000 Sq. Ft. of manufacturing space and a modern technical center where Moline equipment and customer formulations are tested and proven. Our Operations & Production team members are extremely important parts of our company. This is a challenging position for an individual who enjoys working with people in a constantly changing environment with new technology. EOE

### **Job Description:**

The CNC Machine Operator is responsible for performing various machine tool operations to produce machined parts of standard and custom products as manufactured by Moline Machinery. This position is for an individual with strong attention to detail, highly motivated, strong organization skills, and a team player.

### **Duties Include:**

- Requires setting up and operating various machine shop tools, including both numerical control (CNC) and manual machine tools.
- Work from simple to complicated technical drawings and specifications.
- Maintain quality control standards, including the use of precision measuring tools and instruments as required.
- Assist in making jigs and fixtures necessary to fabricate parts.
- Design, modify, or create CNC programs as directed using both programming software as well as G & M codes.
- Ability to prioritize and handle multiple, concurrent projects and tasks.
- When assigned to other related work, he/she is required to perform to his/her ability.
- Works with Engineering and other Production personnel to make modifications to parts and drawings as needed.

### **Job Requirements:**

- Associate degree in machine technology field or equivalent experience in similar field
- 0-3 years related work experience in a machine shop environment
- Knowledge and understanding of how to view and interpret technical drawings
- Experience with CNC programming software (CAD/CAM software) and the ability to learn new software
- Familiar with various CNC controlled and manual machine tools
- Ability to perform machine tool maintenance as needed
- Ability to interface well with other departments and work together to solve problems
- Strong interpersonal and communication skills

### **Physical Demands/Working Conditions**

Work is performed on the shop floor and requires frequent use of the phone and use of the computer. Requires the ability to lift up to 50 pounds. High attention to detail required. Occasional travel is required.